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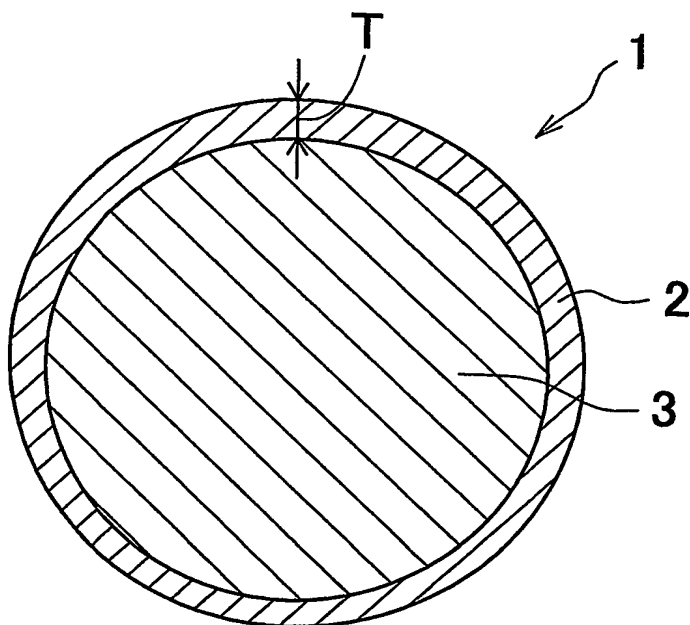
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(54) Title: ALUMINUM EXTRUDED RAW PIPE, METHOD OF MANUFACTURING THE SAME, ALUMINUM PIPE FOR PHOTSENSITIVE DRUMS, AND METHOD OF MANUFACTURING THE SAME



(57) Abstract: A method of manufacturing an aluminum extruded raw pipe capable of suppressing the surface roughness of the extruded raw pipe and a method of manufacturing an aluminum pipe to be used as a photosensitive drum excellent in surface quality are provided. In a method of manufacturing an aluminum extruded raw pipe by extruding an aluminum billet 1, as the billet 1, a billet whose maximum value of the thickness T of the solidified shell layer 2 of the external peripheral surface is 13 mm or less is used. By subjecting the obtained aluminum extruded raw pipe to a drawing process or an ironing process, an aluminum pipe equipped with surface quality preferable to a photosensitive drum can be obtained.



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